# Product Environmental Profile



# Green Power 2.0

# DELPHYS GP

Uninterruptible Power Supply (UPS) 160 to 500 kVA













# Socomec is member of:







Environment and sustainable development commissions



# The commitments of Socomec to respect the environment

As part of its environmental policy, Socomec is committed to:

- Develop innovating solutions primarily focused on energy efficiency to help its customer in the design of less energyconsuming, better managed and ecofriendly installations.
- Diversify its product offer in the renewable energy and energy efficiency sectors,
- Minimize the environmental impact of its industrial activities through the progressive ISO 14001 certification of its production sites,
- Minimize at the preliminary design stage the environmental impacts of its products taking into account their whole life cycle,
- Provide his customers with reliable data on the environmental performance of the products.





# Representative product

#### Reference product

The representative product is the DELPHYS GP 160 kVA with sales reference 143016012.

#### References covered by this PEP

The others product covered by this PEP are:

- DELPHYS GP 160 kVA with sales references 1430160123; 1430160124; 1430160125; 1430160126; 1430160133; 1430160134; 1430160143
- DELPHYS GP 200 kVA with sales references 143020012; 1430200123; 1430200124; 1430200125; 1430200126; 1430200133; 1430200134; 1430200143
- DELPHYS GP 250 kVA with sales references 143025012; 1430250123; 1430250124; 1430250133; 1430250143
- DELPHYS GP 300 kVA with sales references 143030012; 1430300123; 1430300124; 1430300133; 1430300143
- DELPHYS GP 400 kVA with sales references 143040012; 1430400123; 1430400124; 1430400133; 1430400143
- DELPHYS GP 500 kVA with sales references 143050012; 1430500123; 1430500124; 1430500143; 1430501133

	Configuration	Performance classification	PF=1 Output power factor design (kW/kVA)	Product dimensions	Mass (kg)	Acoustic noise
160 kVA			160/160	700x800x1930	470	<65 dBA
200 kVA			200/200	700x800x1930	490	<67 dBA
250 kVA	Single or Parallel UPS with Bypass	VFI-SS-111	250/250	1000x950x1930	850	<70 dBA
300 kVA	(*)	VI 1-33-111	300/300	1000x950x1930	900	<70 dBA
400 kVA			400/400	1400x800x1930	1000	<70 dBA
500 kVA			500/500	1600x950x1930	1500	<72 dBA

<sup>(\*)</sup> Energy storage is external and not included in the PEP. The DELPHYS GP can be used with VRLA or other energy storage solutions like AGM technology, sealed lead-acid, unsealed lead-acid / NiCd / Lithium-ion batteries / Lithium-ion capacitors.

#### **Functional unit**

To protect the load of 160 to 500 kVA against input power failure during 15 years and provide a backup time ranging from a few minutes to a few hours in case of a power outage.

# Material and substances

### Declaration of the constitutive materials according to IEC 62474

Total mass of the reference product (including packaging): 470kg (packaging: 21kg and electronic components: 80kg) The packaging is composed of cardboard, film packaging, and a wooden pallet.

#### For the DELPHYS GREEN POWER 160 kVA:

Metals, % weigh	Plastics,	% weight	Others, % we	Others, % weight		
Other ferrous alloys – non stainless steels	55,8 %	Others thermoplastics	5,9 %	Others Organic materials	5,4 %	
Aluminium and its alloys	13,3 %	Other plastics and rubber	2,3 %	Others Inorganics Ceramics and Glass	1,4 %	
Copper and its alloys	12,3 %	PVC	1,2 %	Ceramics and Glass	0,9 %	
Stainless steels	1,0 %					
Zinc and its alloys	0,3 %					
Other non-ferrous metals and alloys	0,3 %					
Nickel and its alloys	< 0,1 %					
Precious metals	< 0,1 %					

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The estimated content of recycled materials is 25,7 %, based on a Life Cycle Analysis model with EIME software which is a software distributed by CODDE, a subsidiary of Bureau Veritas.

For the others references covered by this PEP

DELPHYS GP			
200kVA	Metals, % weight: 82,9 %	Plastics, % weight : 9,4 %	Others, % weight: 7,7 %
DELPHYS GP			
250kVA	Metals, % weight: 92,3 %	Plastics, % weight : 5,8 %	Others, % weight: 1,9 %
DELPHYS GP			
300kVA	Metals, % weight: 92,4 %	Plastics, % weight : 6,0 %	Others, % weight: 1,8 %
DELPHYS GP			
400kVA	Metals, % weight: 83,8 %	Plastics, % weight: 9,0 %	Others, % weight: 7,1 %
DELPHYS GP			
500kVA	Metals, % weight: 92,8 %	Plastics, % weight : 5,7 %	Others, % weight: 1,5 %

#### **Substances management**

Socomec is leading a program to limit the use of hazardous substances in the design of new products and to monitor the presence of substances of concern in its supplies to anticipate future use restrictions.



ROHS directives 2011/65/EU and 2015/863 compliance: Product references covered by this PEP meet the requirements of the RoHS Directive on the restriction of substances such as lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyl (PBB), polybrominated diphenyl ethers (PBDEs) and phthalates (DEHP, DBP, BBP, DIBP).

REACH 1907/2006 regulation: to the best of our knowledge at the publication date of this document, none of the substance of the candidate list to authorization (SVHC) has been found in the references covered by this PEP.



# Manufacturing



The products covered by this PEP are manufactured on Socomec Huttenheim production site whose environmental management system has been ISO 14001 certified. Impacts on the environment are reduced by optimizing its energy consumption and by practicing a rigorous waste management.

# Distribution

As part of its distribution policy aiming to respect the environment, Socomec is in favor of groupage transports and ISO14001 certified logistic partners.

The packaging is mainly made of : wood pallet (15kg), cardboard (5 kg), plastic (< 1 kg), steel screws... No reconditionning is needed for this product.



The packaging complies with Directive 94/62/EC.

The sizing of the packaging has been optimized to ensure the best possible protection of the product at the lowest possible volume in order to reduce the impact of the transport stage on the environment.

Packaging design solutions favors mono-material recyclable cardboard without coloring or bleaching. The wedging of the packaged product is made of recycled cardboard, no polystyrene is used.

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# Installation

The installation stage consists in connecting the product to the existing electrical installation. The installation does not generate any significant impacts on the environment, except impacts from packaging waste.

# Use phase

#### Consumption scenario in on-line mode (VFI)

The consumption scenario and the total energy consumption calculation comply with the Energy Star Program requirements, specification for UPS version 1.0:

http://www.energystar.gov/index.cfm?c=new\_specs.uninterruptible\_power\_supplies

Load (%)	25 %	50 %	75 %	100 %
Proportion of time spent a specified load (%)	25 %	50 %	25 %	0 %

# Total energy consumption during 15 years

Product (kVA)	160	200	250	300	400	500
Average energy efficiency	95,55 %	95,70 %	95,88 %	95,60 %	95,40 %	95,68
Total energy consumption (kWh)	402 084	496 692	585 757	753 908	1 058 427	1 238 034

Based efficiency performance, attested by third body (on lagging load)

# Care and maintenance

It is recommended to carry out periodic specialized maintenance in order to keep the equipment at the maximum level of efficiency and to avoid the installation being out of service with possible damage/risks.

Components	Filter capacitor	Fans	Power supply PCB		
Number of	2	2	1		
replacement	2	2	ı		

#### Consumables

The product does not require consumables.

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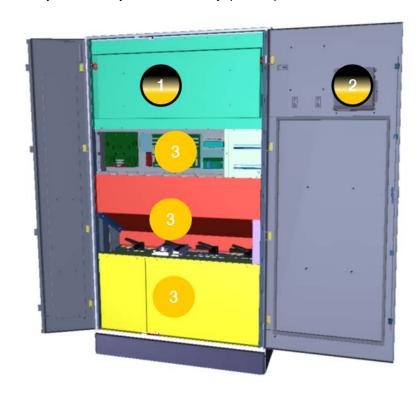


# ■ End of life

#### End of life treatment

During dismantling, some parts could constitute a safety hazard for treatment operators and damage environment. See below the location of such components that need to be dismantled and oriented towards appropriate end of life facilities according to the applicable local legislation.

Maintenance and disassembly should always be conducted by qualified personnel.



Type of component	Item - Part mass	Mass (%)	Location
	LCD Screen	< 1 %	1
Potential security hazard for operators	Capacitors	3,0 %	2
	Electronic card	< 1 %	3
Necessity of a selective	LCD Screen	< 1 %	1
treatment	Capacitors	3 %	2

# Recovery potential of the product according to IEC TR 62635

The total potential value of this product is 71,2 %.

This potential value takes into account the material recycling and energy recovery.

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# Additional information



This environmental declaration lists the information required in the Annex A and B (substances: criterion 1) of IEC 62040-4 (Edition 1.0 2013-04) and EN 62040-4:2013 (2014-03).

# Environmental impacts

#### Calculation methodology: life cycle assessment (LCA)



The calculation of the impacts on the environment was made using a life cycle assessment methodology in accordance with the ISO 14040 requirements and with PEP eco passport product category rules. For more details follow the link: <a href="https://www.pep-ecopassport.org">www.pep-ecopassport.org</a>
This study was carried out with the version 5.8.1 of the software EIME with version database CODDE-2018-11. The software is distributed by CODDE which is a subsidiary of Bureau Veritas.

This product follows the rules for UPS defined in the PSR-0010-ed1.1-EN-2015 10 16.

# The whole life cycle has been taken into account:

Step	Geographical representativeness	Scenario
Manufacturing (M)	Production of electronic components : Asia Production of other components and packaging : Europe Assembly : France	From the raw material extraction to the last Socomec logistic platform, including packaging
Distribution (D)	Distribution scenario : Europe	From the last Socomec logistic platform to the final customer
Installation (I)	Transport and treatment of packaging wastes : Local	Local road transport of generated wastes to the treatment site, and landfilling
Use phase (U)	Energy mix : Europe Production of maintenance components : analog to manufacturing phase	Power consumption required during 15 years and maintenance according to consumption scenario described on page 4.  The maintenance phase was modeled according to maintenance scenario described on page 4.
End Of Life (EOL)	Transport and treatment : Local	Road transport from the final customer to the treatment sites. End of life treatment.

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#### Environmental impacts of the DGP 160 kVA:

The following impacts have been calculated to best represent geographically and technologically each step of the life cycle.

The impacts of the other products ratings covered by this PEP can be calculated by applying a proportionality rule (K factor) to the impacts of the reference product.

NB: 0\* means that this impact either represents less than 0.01% of the total life cycle of the reference flow, or has no impact (in the case where the total impact is zero).

DGP 160 kVA (Reference Product)										K factor	or			
Indicators	Unit	Total impact	M	D	I	U	EOL	200kVA	250kVA	300kVA	400kVA	500kVA		
Contribution to global warming	kg CO2 eq.	2,01E+05	3,18E+03	2,51E+02	4,61E+00	1,97E+05	1,01E+02	1,23	1,46	1,87	2,62	3,07		
Contribution to ozone layer depletion	kg CFC11 eq.	1,37E-02	7,51E-04	5,08E-07	6,86E-08	1,30E-02	1,50E-06	1,23	1,42	1,82	2,58	3,03		
Contribution to the soil and water acidification	kg SO2 eq.	8,37E+02	1,27E+01	1,13E+00	1,90E-02	8,23E+02	4,15E-01	1,23	1,46	1,88	2,62	3,07		
Contribution to water eutrophication	kg (PO4)3- eq.	5,26E+01	2,27E+00	2,59E-01	1,31E-02	4,98E+01	2,86E-01	1,22	1,44	1,84	2,59	3,02		
Contribution to photochemical ozone formation	kg C2H4 eq.	4,76E+01	2,22E+00	8,01E-02	1,42E-03	4,52E+01	3,10E-02	1,22	1,45	1,87	2,61	3,05		
Contribution to the depletion of abiotic resources - elements	kg Sb eq.	3,54E-01	2,37E-01	1,00E-05	2,46E-07	1,16E-01	5,38E-06	1,08	2,77	2,85	2,02	5,51		
Contribution to the depletion of abiotic resources - fossil fuels	MJ	2,27E+06	2,42E+04	3,52E+03	5,39E+01	2,24E+06	1,18E+03	1,23	1,46	1,87	2,62	3,08		
Contribution to water pollution	m³	8,50E+06	2,77E+05	4,13E+04	6,28E+02	8,17E+06	1,37E+04	1,22	1,45	1,85	2,60	3,04		
Contribution to air pollution	m³	9,05E+06	5,16E+05	1,03E+04	3,85E+02	8,51E+06	8,40E+03	1,23	1,50	1,90	2,60	3,17		
Use of renewable primary energy (excl. raw materials)	MJ	5,03E+05	2,16E+03	4,73E+00	7,30E-01	5,01E+05	1,60E+01	1,23	1,45	1,87	2,62	3,06		
Use of renewable primary energy used as raw materials	MJ	4,76E+02	4,76E+02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,00	0,10	0,14	1,99	0,20		
Total use of renewable primary energy resources	MJ	5,03E+05	2,63E+03	4,73E+00	7,30E-01	5,01E+05	1,60E+01	1,23	1,45	1,87	2,62	3,06		
Use of non-renewable primary energy (excl. raw materials)	MJ	3,54E+06	8,99E+04	3,54E+03	5,63E+01	3,44E+06	1,23E+03	1,23	1,46	1,86	2,61	3,02		
Use of non-renewable primary energy used as raw materials	MJ	1,55E+03	1,48E+03	0,00E+00	0,00E+00	7,18E+01	0,00E+00	1,01	1,07	1,19	2,01	1,85		
Total use of non-renewable primary energy resources	MJ	3,54E+06	9,13E+04	3,54E+03	5,63E+01	3,44E+06	1,23E+03	1,23	1,46	1,87	2,62	3,02		
Use of secondary materials	kg	1,55E+02	1,53E+02	0,00E+00	0,00E+00	2,66E+00	0,00E+00	1,03	1,28	1,28	2,17	0,79		
Use of renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Use of non-renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Net use of fresh water	m³	7,15E+05	7,15E+02	2,25E-02	2,41E-03	7,14E+05	5,26E-02	1,23	1,45	1,87	2,63	3,08		
Hazardous waste disposed of	kg	6,64E+03	6,36E+03	0,00E+00	1,12E-02	2,74E+02	2,44E-01	1,01	6,07	6,08	1,97	15,21		
Non-hazardous waste disposed of	kg	7,38E+05	2,81E+03	8,91E+00	2,35E+01	7,35E+05	5,14E+02	1,23	1,46	1,87	2,63	3,08		
Radioactive waste disposed of	kg	4,99E+02	6,63E+00	6,35E-03	8,57E-04	4,92E+02	1,87E-02	1,23	1,44	1,86	2,61	3,05		
Components for reuse	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Exported energy	MJ by energy vector	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00							
Total use of primary energy during the life cycle	MJ	4,04E+06	9,40E+04	3,55E+03	5,70E+01	3,94E+06	1,25E+03	1,23	1,46	1,87	2,62	3,04		

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The PCR review was conducted by a panel of expe	erts chaired by Philippe Osset (SOLINNEN)	PEP				
PEP are compliant with XP C08-100-1 :2014	eco					
The elements of the present PEP cannot be compa	PASS					
Document in compliance with ISO 14025: 2010 « Environmental declarations »	PORT					

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